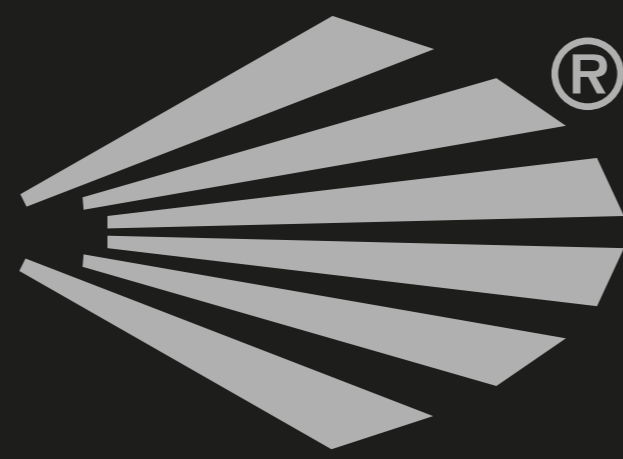


# SAGOLA

an Elcometer company



# APPLICATION GUIDE

## SPIES HECKER



**4600 TROPHY TRUCK**  
LIMITED EDITION  
TITANIA PRO

**4600 XTREME**  
CLEAR

**4600 XTREME**  
AQUA

**3300 GTO**  
PRIMER

**mini XTREME**  
SPOT REPAIR

Product Category	Product Name & Code	Application Parameters	Recommended Nozzle & Air Cap	Max. Pressure
UV-A Primer surfacer	Permasolid® 1K UV primer Surfacer <b>9002</b>		Nozzle 1.2 Air cap MINI AQUA	1.8 - 2.0 bar
Primers	Priomat® 1K Wash primer <b>4075 4085</b>		Nozzle 1.3 - 1.4 Air cap EPA	1.8 - 2.0 bar
	Permasolid® HS Speed Surfacer <b>5500</b>		Nozzle 1.4 - 1.6 Air cap EPA	1.0 - 1.5 bar
HS surfacer	Permasolid® HS Performance Surfacer <b>5320 5310 5250</b>		Nozzle 1.6 - 1.8 Air cap EPA	1.5 - 2.0 bar
	Permasolid® HS Wet on Wet Speed Surfacer <b>5550</b>		Nozzle 1.4 Air cap DVR CLEAR	1.0 - 1.5 bar
HS wet on wet surfacer	Permasolid® HS Vario Primer Surfacer <b>5340</b>		Nozzle 1.4 - 1.6 Air cap EVO	1.0 - 1.5 bar
	Permasolid® HS Vario Primer Surfacer <b>5340</b>		Nozzle 1.3 - 1.3 XL Air cap DVR CLEAR	2.0 bar
Basecoats	Permahyd® HI-TEC Base Coat 480 Permahyd® Base Coat 280/285 WT 188		Nozzle 1.2 - 1.2 XL Air cap DVR AQUA	1.8 - 2.0 bar
	Permasolid® HS Automotive Top Coat <b>275</b>		Nozzle 1.0 Air cap MINI AQUA	1.5 bar
HS Topcoats	Permasolid® HS Automotive Top Coat <b>275</b>		Nozzle 1.3 - 1.3 XL Air cap DVR CLEAR	1.8 - 2.2 bar
Fast Dry Clearcoats	Permasolid® Speed-TEC HS Speed Clear Coat <b>8810 8700</b>		Nozzle 1.0 - 1.2 Air cap MINI AQUA	1.5 - 2.0 bar
	Permasolid® HS Clear Coat <b>8007 8030 8034 8055 8650</b>		Nozzle 1.2 - 1.2 XL Air cap DVR TITANIA PRO	1.8 - 2.0 bar
HS Clearcoats	Permasolid® HS Clear Coat <b>8007 8030 8034 8055 8650</b>		Nozzle 1.3 Air cap DVR CLEAR	1.8 - 2.2 bar